

# Stelth<sup>®</sup> 7 10+10 cm<sup>2</sup> + AC coupon

HYDROCARBON-PROOF STATIONARY REFERENCE ELECTRODE  
MODEL SRE-048-HCP-AC20 with “Moisture Retention Membrane”

## Installation Instructions

For the Stelth 7<sup>®</sup> Pd-PdCl<sub>2</sub> IR Free Probe with two 10 cm<sup>2</sup> DC coupons and 1 cm<sup>2</sup> AC coupon

**Remove** the plastic bag from the *Stelth 7 IR Free reference electrode* just prior to installation. There will be moisture if not actual water in this plastic bag. This is intentional as each cell is saturated with distilled water prior to shipment. *(We do this to give you a reference cell that will instantly fire up when installed. There will be no waiting for several hours that was SOP, standard operating procedure, in the past).* Also, do not be alarmed if the steel coupon has corroded. This is intentional and is necessary for the *Stelth 7 IR Free reference electrode* to work properly.

**Always** try to install the *Stelth 7 IR Free reference electrode* below the frost line. *(In frozen soil conditions, reliable potential readings are almost impossible to obtain. By installing the reference cell below the frozen area you will be able to take reliable readings all year long).*

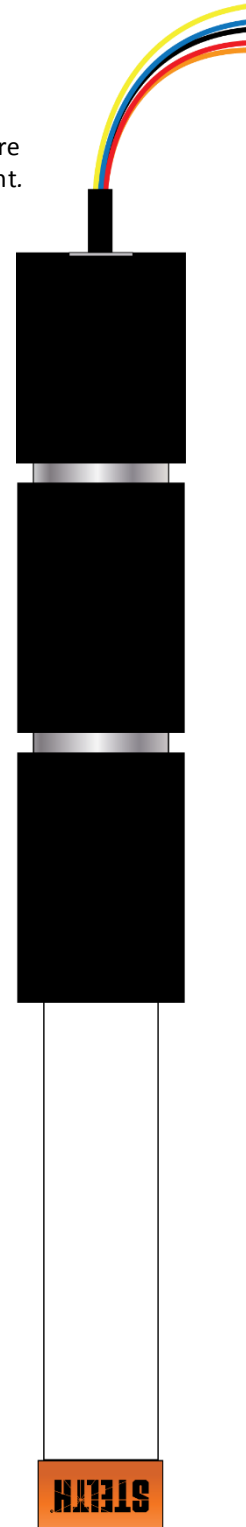
**Bore** a hole 4" to 6" in diameter and deep enough so that you can place the “*Stelth 7*” IR Free electrode level with or below the spring line (horizontal center line) of the structure and between 3' and 24' (1 to 7 meters) from the structure. Location to proximity of the structure is not critical but, placement of the electrode in the same soil environment as the structure is in is critical.

**Pre-soak** the *Stelth 7 IR Free reference electrode* in a clean bucket of fresh potable water just prior to installation for 20 to 30 seconds. Place the *Stelth 7 IR Free cell* in the hole VERTICALLY, at the correct level, pour the remaining water in the bucket in the hole over the *Stelth 7 IR Free reference electrode*. *(This procedure is important because we are creating a condition for the surrounding soil and backfill to penetrate and lock into the pores of the Stelth 7 IR Free reference cell. Also, the backfill will easily compact around the Stelth 7 IR Free reference electrode with this water present).*

**Immediately** after soaking and placing the *Stelth 7 IR Free reference electrode* in the hole VERTICALLY, proceed to backfill, with native soil ONLY, Do not use sand (unless the sand is the native soil such as in tank bottom installations). After backfilling, lightly tamp backfill by hand to ensure good compaction. **(NOTE: There absolutely is no requirement for any other backfills other than the native soil. Therefore plasters, bentonite, etc. are not required nor are they in any way recommended. In fact, this will only add significantly to your IR problems).**

**Measure** initially all of the values for the reference electrode. There are locations available on the drawing *Stelth 7 IR Free reference electrode* to write down the values. Submit this drawing to the appropriate personnel so they can document the initial readings.

**Important:** Wait a period of two months (60 days) prior to making the final connection between the *Stelth 7 IR Free reference electrode* and your CP system. It is critical that the coupon be allowed to reach its natural corrosion state in the soil prior to connection to the cathodic protection system. After this 60 day period, make the final connections by attaching the wires to the appropriate locations on the *Dart*. It is important to allow the coupon to reach its natural corrosion state. This can only be done by letting it remain unprotected for a period of 60 days.



**If you need additional help or have any questions, please call us: 310-822-1000.**